

www.pinnacleLGS.com

# P i n n a c l e L G S

Do you want to build 300% Faster, 20% Cheaper, and 100% more Green? Yes? Here is the solution: PinnacleLGS Turnkey Light Steel Construction Technology!



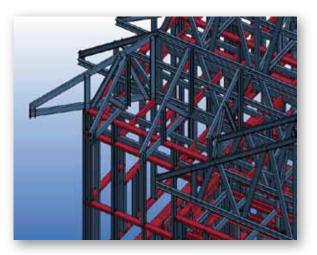
# PinnacleCAD



The entire layouts can be designed and analyzed easily in minutes. The Modeling program makes it even more quick and easy. PinnacleCAD enables you to efficiently generate all framing plans, drawings, materials, panel manufacturing information and cutting lists for the design, structural analysis, construction and manufacturing of residential, commercial and industrial buildings using light gauge steel framing.

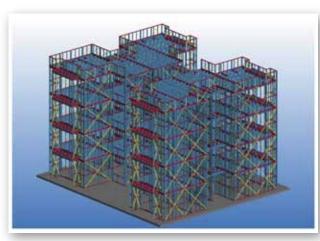


PinnacleCAD is an integrated analysis, design and detailing software program for the cold formed steel metal trusses, walls and floors of an entire building. PinnacleCAD allows the user to design, model and view, in 3D format, entire truss, wall and floor layouts for buildings.



PinnacleLGS framing system generates CAM CNC file, and manipulates CAD data into an optimized machine ready file. It formats production groups and sequences, as well as complex punching operations, such as dimpling, web notching, and screw holes for automated assembly. It also directs accurate and dynamic inkjet printing for vital parts' identification and positioning.

All PinnacleCAD final design files are transferred to PinnacleCAD PRODUCTION, the control system for PinnacleFRAMER, production equipment. The three fully integrated components of PinnacleCAD are PinnacleCAD Structure, PinnacleCAD Detailer and PinnacleCAD Production.



# **PinnacleFRAMER**

All Pinnacle's framing systems are custom designed, fabricated, and include all the special tooling for the complex operations dictated by the CNC files sent from our integrated PinnacleCAD design software. PinnaceFRAMERs are extremely flexible and versatile in terms of handling multiple stud and track profiles. PinnacleFRAMERs are not only capable of producing all the required framing section profiles for low rise residential buildings, but also capable of producing all the section profiles for multistorey residential (MSR) and commercial structure requirements.

PinnacleFRAMERs are consisted of 4 levels of complexity depending on the professional requirements of our end-users: X1 series single profile system, software plus hardware, for startup level, one to four storey building construction. X3 series three profiles system, software plus hardware, for intermediate users, one to six storey building construction. And our top platinum level, X5 and X6 Platinum series, unlimited profiles auto change web size system, totally integrated system for one to eight and ten storey LGS building construction.









# X1

- Residential and Affordable Housing from 1 to 4 stories
- Labor & Staff Accommodation Facilities from 1 to 4 stories
  Truss production
- Portable Cabins and Modular Buildings
- Commercial and Industrial Construction



- Residential and Affordable Housing from 1 to 6 stories
- Labor & Staff Accommodation Facilities from 1 to 6 stories
- Truss production
- Portable Cabins and Modular Buildings
- Commercial and Industrial Construction





# X5

- Hotel and Luxury Apartment Buildings from 1 to 8 stories
- Residential and Affordable Housing, from 1 to 8 stories
- Labor & Staff Accommodation Facilities from 1 to 8 stories
- Truss production
- Portable Cabins and Modular Buildings
- Commercial and Industrial Construction

### X6

- Hotel and Luxury Apartment Buildings from 1 to 10 stories
- Residential and Affordable Housing, from 1 to 10 stories
- Labor & Staff Accommodation Facilities from 1 to 10 stories
- Truss production
- Large span floor joist production
- Commercial and Industrial Construction

PinnacleFRAMERS Spec	<b>PinnacleFRAMERS Specification Comparison Chart</b>			
Model	PinnacleFRAMER X1	PinnacleFRAMER X3	PinnacleFRAMER X5	PinnacleFRAMER X6
Description	Single Web Size Profile (C+C) Framing System	Three Web Size Profile (C+C) Framing System	Multiple Profiles (C+C & C+U) Framing System (Automatic)	Multiple Profiles (C+C & C+U) Framing System (Automatic)
Design Software Integrated	PinnacleCAD (3D modeling, detailing, structural calculations)			
Machine Control	Full NC linked with PinnacleCAD			
Number of Profiles	1 × C, 1 × U	3 x C, 3 x U (Manual Adiustment-30 minutes)	Unlimited C & U between 75 - 250mm (Automatic Adiustment)	Unlimited C & U between 89 - 350mm (Automatic Adiustment)
	Dedicated Single Web Size:	Three Fixed Web Size:	Profile sizes unlimited:	Profile sizes unlimited:
Profile Web Sizes Capable	X1-63 (63mm) or	3 web size tools provided	5 web size tools provided	6 web size tools provided (89mm,
	X1-89 (89mm) or	(63mm or 75mm, 89mm,	(75mm, 89mm, 140mm,	140mm, 200mm, 250mm,
	X1-75 (75mm) or X1-140 (140mm)	150mm)	200mm, 250mm) Anv additional web size tools	300mm, 350mm) Anv additional web size tools can
			can be ordered.	be ordered.
Profile Flange Size Capable	38mm for X1-63	41mm	50mm	Automatic Adjustment from
	32mm for X1-75 41mm for X1-89 & X1-140			41mm to 75mm
Gauge Range	0.55mm – 1.5mm (26g-16g)	0.55mm – 1.5mm (26g-16g)	0.7mm – 2mm (24g-14g)	0.7mm – 3mm (24g-12g)
Gauge Adjustment	Semi Automatic Metric Dial	Fully Automatic Servo Powered	Semi Automatic Metric Dial	Fully Automatic Servo Powered
<b>Roll forming Stations</b>	Nine	Nine	Twelve	Thirteen
Frame & Truss Tooling	Eleven	Eleven	Sixteen	Sixteen
Typical Production Output (model & design dependent)	Walls – 900m/hr. Joist – 300m/hr.	Walls – 900m/hr. Joist – 300m/hr.	450-900m/hr.	480-950m/hr.
Max Line Speed Plain C or U Section	Up to 2000m/hr.	Up to 2000m/hr.	Up to 3000m/hr.	Up to 3000m/hr.
Main Drive Power	7.5HP	7.5HP	15HP	20HP
Hydraulic Power	SHP	5HP	10HP	15HP
Hydraulic Oil Cooler	YES	YES	YES	YES
Hydraulic Reservoir	YES	YES	YES	YES
Hydraulic Accumulator	YES	YES	YES	YES
Length	2840mm	3640mm	9080mm	10080mm
Width	756mm	756mm	1440mm	1730mm
Height	1572mm	1572mm	1660mm	1660mm
Net Weight	2500 kg	2700 kg	9000 kg	10500 kg
Power Supply /Consumption	380 VAC / 30 KVA	380 VAC / 30 KVA	380 VAC / 50 KVA	380 VAC / 70 KVA
Printer	Inkjet Printer fully integrated			
Controller	Windows Based PC Control			
De-coiler Capacity	3000 kg, Powered	3000 kg, Powered	3000 kg, Powered	5000 kg, Powered

# Pinnacle L G S

# **PinnacleENG**

PinnacleLGS possesses valuable LGS construction which are ready to be passed on to its global clients With its 20+ years of practical experiences in the LGS building industry from North America to Europe and from Europe to Middle East. The distinctive difference between PinnalceLGS and other competitors in the market is Pinnacle's unique ability to provide LGS turn-key construction knowhow, rather than just LGS framing. PinnacleLGS professionals are industry leading experts delivering a pool of international experience tailored to our clients' business requirements.

Our clients are provided with the detailed cost analysis process and access to cost models for specific market solutions. The entire LGS construction process will be covered from Structural Engineering Design, Coordination with Project Management and the clients, Shop and Installation Drawings, exporting material data, performing on site reviews, and final sign off of projects. Fire and acoustic guides, structural member sizing tools, guidelines to designing to meeting seismic, wind and snow loading, and quality assurance procedures, are only a few of many more. Our clients are provided with project management assistance from the beginning of the project to the end of the project.

Through its industry-leading green building technologies, PinnacleLGS provides its global clients with a turn-key approach to the custom design and construction of light gauge steel framed (LGS) residential and light commercial buildings, specific to the needs of each individual client in its region. This turn-key solution allows our clients instant access to PinnacleLGS design and logistics knowhow, progressive engineering and manufacturing knowhow, as well as innovative building construction knowhow. With the transfer of these knowhow, PinnacleLGS will ensure its global clients that their LGS manufacturing and construction process will be efficiently managed from the day of sale through to the completion of their project.



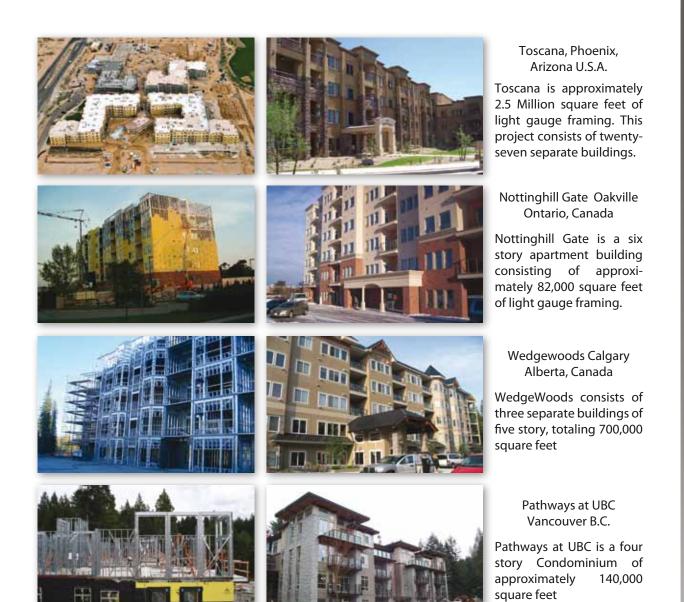
# Pinnacle Know-How

# Pinnacle-MBS(USA & Canada)

Mega Building Systems Ltd(MBS) is a provider of light gauge steel framing, steel joist, steel joist girders for mid-rise commercial and residential buildings. MBS has pioneered a construction method using non-combustible materials and an engineered design which provides a revolutionary, flexible and cost effective structural construction technology that improves sound separation and fire retardation. MBS is currently registered in 7 provinces of Canada, and 50 states of USA.

### Pinnacle-AW(UK & Europe)

AWFS has been erecting LGS Systems since 1995 and is now one of Europe's leading provider of "an engineering solution to a construction problem" within the Light Gauge Steel frame steel sector. Our concept here at AWFS was created by the Managing Director in 1995 with the vision of creating a less site, labour intensive means of delivering higher quality buildings. AWFS can offer single source labour or a unique offsite system, which has been developed first and foremost from a builder/developer's perspective. We believe our commitment to efficiency and effectiveness on site is what sets us apart from our competitors.



P i n n a c l e l G

WORLD Leading LGS / LSF Techonology, Design & Production Integration

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